



外圓刀系列

External Turning
Holder Series

型号编制说明

Description of model preparation

W-type型号	E-type型号	Q-type型号	切入角 Entrance angle									
			A	F	K	P	X	100°				
			B	G	L	Q	Y	80°				
			C		L2	S	Z	93°				
			D	J	N	V						
			E	J2	N3	U						
3												

W-type型号	E-type型号	Q-type型号	夹紧方式 Clamping method									
			1									
1												

12
9

M
8

25
7

25
6

R
5

N
4

3
L

C
2

1
M

9	切刃长 length
9	内切圆直径 (mm) Inscribed circle diameter
3	9.525
4	12.7
5	15.875
6	19.05
8	25.4

8	长度 (mm) Length
H	100
K	125
M	150
P	170
R	200
S	250
T	300

6	高度 h(mm) Height	7	宽度 b(mm) Width

5	方向 Direction
L	
N	
R	

4	刀片间隙角 angle
C	
B	
N	
P	

2	刀片形状 Insert shape
C	四边形 顶角80°
D	四边形 顶角55°
K	平行四边形 顶角55°
R	圆形
S	正方形
T	正三角形
V	四边形 顶角35°
W	特殊六角形

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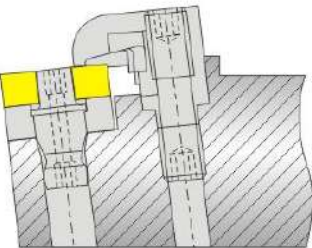


WWLNLR/L(P141)

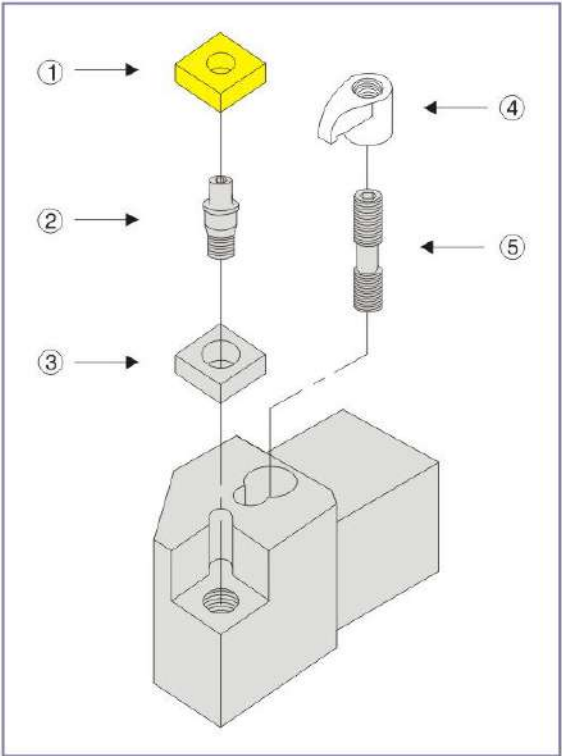


刀具组合图 Cutter assembly drawing

M-type

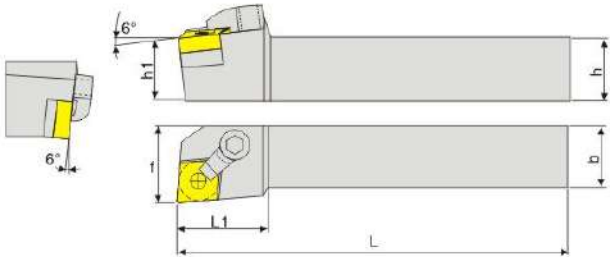


- ① 刀片
Insert
- ② 刀垫螺丝
Shim Screw
- ③ 刀垫
Shim
- ④ 压板
Clamp
- ⑤ 压板螺丝
Clamping Screw



外圆刀(压板式) External Turning Holder(M-type)

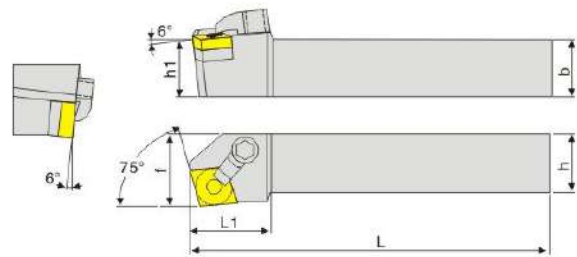
MCLNR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
		h	b	L	L1	h1	f	 刀垫 Shim	 销钉 Pin	 压板 Clamp	 双头螺丝 Clamping Screw	 扳手 Wrench
MCLNR/L1616H12	CN□□1204□□	16	16	100	16.0	16	20	SC1204	CTM617	HL1814	ML0625	L2.5 L3.0
MCLNR/L2020K12		20	20	125	25.0	20	32					
MCLNR/L2525M12		25	25	150	32.0	25	32					
MCLNR/L3232P12		32	32	170	40.0	32	32					
MCLNR/L4040R12	CN□□1606□□	40	40	200	50	40	40	SC1604	CTM822	HL2217	ML0830	L4.0 L5.0
MCLNR/L2525M16		25	25	150	32.0	25	33					
MCLNR/L3232P16		32	32	170	40.0	32	33					
MCLNR/L4040R16		40	40	200	50	40	40					
MCLNR/L3232P19	CN□□1906□□	32	32	170	40.0	32	32	SC1904	CT1022	HL2217	ML0830	L4.0 L5.0
MCLNR/L4040R19		40	40	200	50	40	40					

外圆刀(压板式) External Turning Holder(M-type)

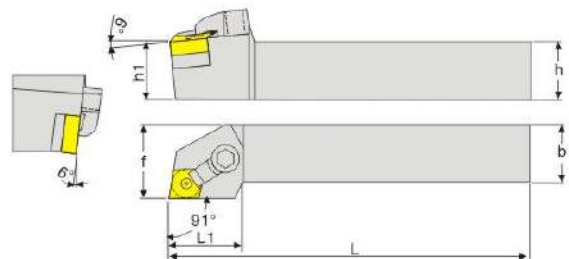
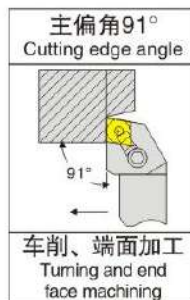
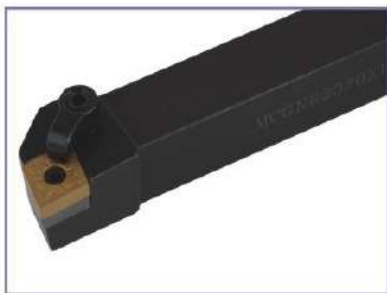
MCKNR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
		h	b	L	L1	h1	f	 刀垫 Shim	 销钉 Pin	 压板 Clamp	 双头螺丝 Clamping Screw	 扳手 Wrench
MCKNR/L2020K12	CN□□1204□□	20	20	125	32.0	20	25	SC1204	CTM617	HL1814	ML0625	L2.5 L3.0
MCKNR/L2525M12		25	25	150	32.0	25	32					
MCKNR/L3232P12		32	32	170	32.0	32	40					
MCKNR/L2525M16		25	25	150	32.0	25	33					
MCKNR/L3232P16	CN□□1606□□	32	32	170	40.0	32	33	SC1604	CTM822	HL2217	ML0830	L4.0 L5.0
MCKNR/L4040R16		40	40	200	50	40	40					
MCKNR/L3232P19	CN□□1906□□	32	32	170	40.0	32	40	SC1904	CTM1022	HL2217	ML0830	L4.0 L5.0
MCKNR/L4040R19		40	40	200	50	40	40					

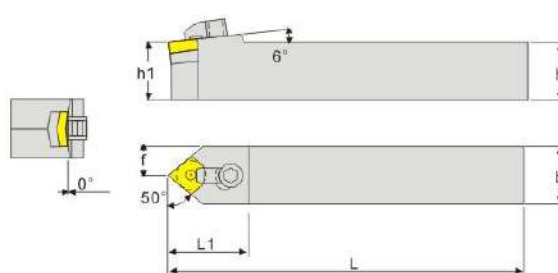
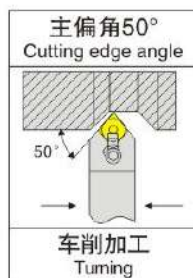
外圆刀(压板式) External Turning Holder(M-type)

MCGNR/L



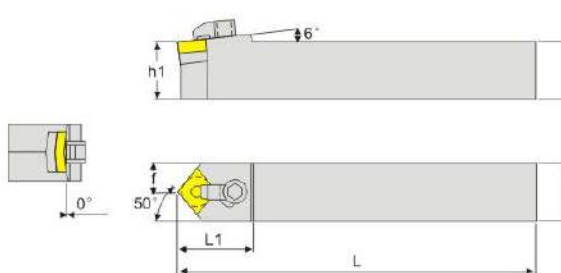
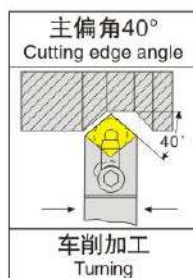
型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
		h	b	L	L1	h1	f	 刀垫 Shim	 销钉 Pin	 压板 Clamp	 双头螺丝 Clamping Screw	 扳手 Wrench
MCGNR/L1616H12	CN□□1204□□	16	16	100	16	16	20	SC1204	CTM617	HL1814	ML0625	L2.5 L3.0
MCGNR/L2020K12		20	20	125	32	20	25					
MCGNR/L2525M12		25	25	150	32	25	32					
MCGNR/L3232P12		32	32	170	32	32	40					
MCGNR/L4040R12	CN□□1606□□	40	40	200	50	40	40	SC1604	CTM822	HL2217	ML0830	L4.0 L5.0
MCGNR/L2525M16		25	25	150	32	25	32					
MCGNR/L3232P16		32	32	170	32	32	40					
MCGNR/L4040R16		40	40	200	50	40	40					
MCGNR/L3232P19	CN□□1906□□	32	32	170	32	32	40	SC1904	CTM1022	HL2217	ML0830	L4.0 L5.0
MCGNR/L4040R19		40	40	200	50	40	40					

MCMNN



型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories				
												
		h	b	L	L1	h1	f	刀垫 Shim	销钉 Pin	压板 Clamp	双头螺丝 Clamping Screw	扳手 Wrench
MCMNN1616K12	CN□□1204□□	16	16	100	16	16	7.5	SC1204	CTM617	HL1814	ML0625	L2.5 L3.0
MCMNN2020K12		20	20	125	32	20	10					
MCMNN2525M12		25	25	150	32	25	12.5					
MCMNN3232P12		32	32	170	32	32	16					
MCMNN4040R12		40	40	200	35	40	20					
MCMNN3232P16	CN□□1606□□	32	32	170	35	32	16	SC1604	CTM822	HL2217	ML0830	L4.0 L5.0
MCMNN4040R16		40	40	200	35	40	20					
MCMNN4040R19	CN□□1904□□	40	40	200	35	40	20	SC1904	CTM1022	HL2217	ML0830	L4.0 L5.0

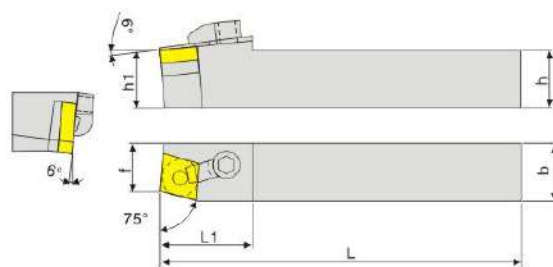
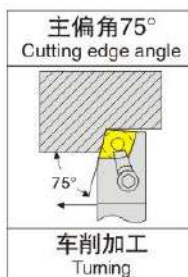
MCMNN-100



型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories				
												
		h	b	L	L1	h1	f	刀垫 Shim	销钉 Pin	压板 Clamp	双头螺丝 Clamping Screw	扳手 Wrench
MCMNN2020K12-100	CN□□1204□□	20	20	125	32	20	10	SC1204	CTM617	HL1814	ML0625	L2.5 L3.0
MCMNN2525M12-100		25	25	150	32	25	12.5					
MCMNN3232P12-100		32	32	170	32	32	16					
MCMNN3232P16-100	CN□□1606□□	32	32	170	32	32	16	SC1604	CTM0822	HL2217	ML0830	L4.0 L5.0

外圆刀(压板式) External Turning Holder(M-type)

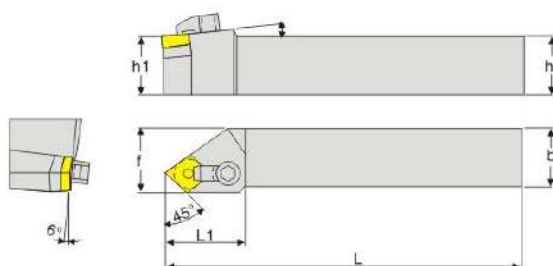
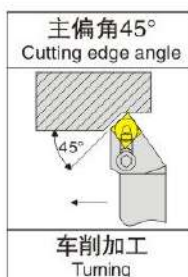
MCBNR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
												
MCBNR/L2020K12	CN□□1204□□	h	b	L	L1	h1	f	刀垫 Shim	销钉 Pin	压板 Clamp	双头螺丝 Clamping Screw	扳手 Wrench
MCBNR/L2525M12		20	20	125	32	20	17	SC1204	CTM617	HL1814	ML0625	L2.5 L3.0
MCBNR/L3232P12		25	25	150	32	25	22					
MCBNR/L2525M16	CN□□1606□□	32	32	170	32	32	27					
MCBNR/L3232P16		25	25	150	32.0	25	33	SC1604	CTM822	HL2217	ML0830	L4.0 L5.0
		32	32	170	40.0	32	33					

外圆刀(压板式) External Turning Holder(M-type)

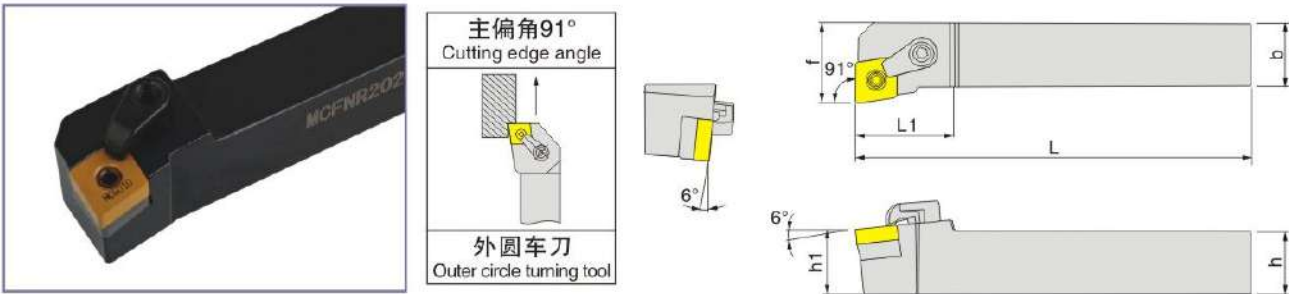
MCSNR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
												
MCSNR/L2020K12	CN□□1204□□	h	b	L	L1	h1	f	刀垫 Shim	销钉 Pin	压板 Clamp	双头螺丝 Clamping Screw	扳手 Wrench
MCSNR/L2525M12		20	20	125	32	20	25	SC1204	CTM617	HL1814	ML0625	L2.5 L3.0
MCSNR/L3232P12		25	25	150	32	25	32					
MCSNR/L3232P16	CN□□1606□□	32	32	170	32	32	40					
MCSNR/L4040R16		32	32	170	32	32	40	SC1604	CTM822	HL2217	ML0830	L4.0 L5.0
		40	40	200	35	40	50					

外圆刀(压板式) External Turning Holder(M-type)

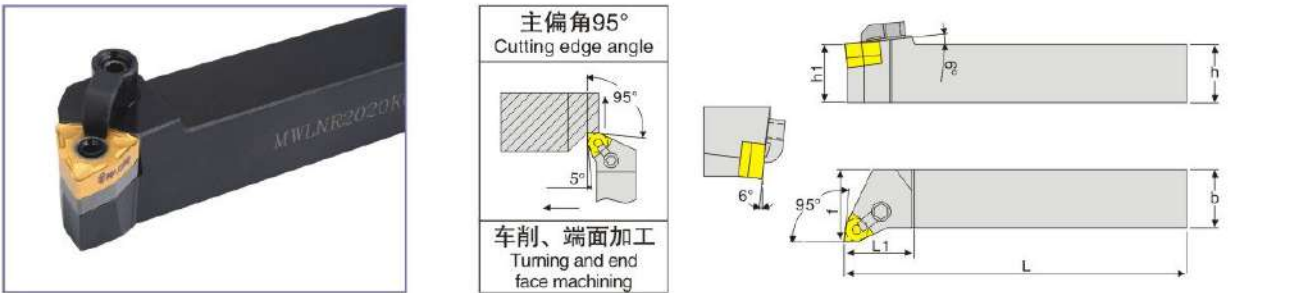
MCFNR/L



型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories				
		h	b	L	L1	h1	f	刀垫 Shim	销钉 Pin	压板 Clamp	双头螺丝 Clamping Screw	扳手 Wrench
MCFNR/L2020K12	CN□□1204□□	20	20	125	32	20	25	SC1204	CTM617	HL1814	ML0625	L2.5 L3.0
MCFNR/L2525M12		25	25	150	32	25	32					
MCFNR/L3232P12		32	32	170	32	32	40					
MCFNR/L3232P19	CN□□1906□□	32	32	170	36	32	40	MC1904	CTM1022	HL2217	ML0830	L4.0
MCFNR/L4040R19		40	40	200	35	40	20					

外圆刀(压板式) External Turning Holder(M-type)

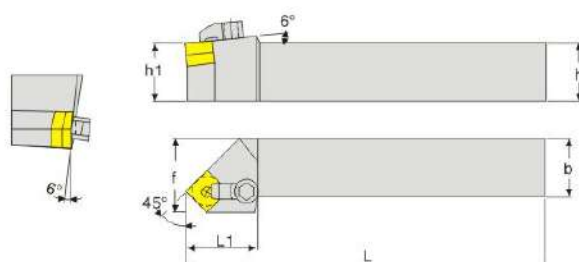
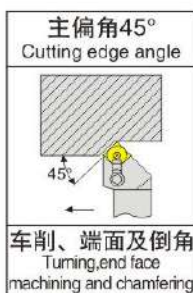
MWLNR/L



型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories				
		h	b	L	L1	h1	f	刀垫 Shim	销钉 Pin	压板 Clamp	固定螺丝 Fixing screw	扳手 Wrench
MWLNR/L2020K06	WN□□0604□□	20	20	125	25.0	20	32	SW0603	CTM513	HL1814	ML0625	L2.0 L3.0
MWLNR/L2525M06		25	25	150	32.0	25	32					
MWLNR/L3232P06		32	32	170	40.0	32	32					
MWLNR/L2020K08	WN□□0804□□	20	20	125	25.0	20	32	SW0804	CTM617	HL1814	ML0625	L2.5 L3.0
MWLNR/L2525M08		25	25	150	32.0	25	32					
MWLNR/L3232P08		32	32	170	40.0	32	32					
MWLNR/L4040R08		40	40	200	35	40	20					

外圆刀(压板式) External Turning Holder(M-type)

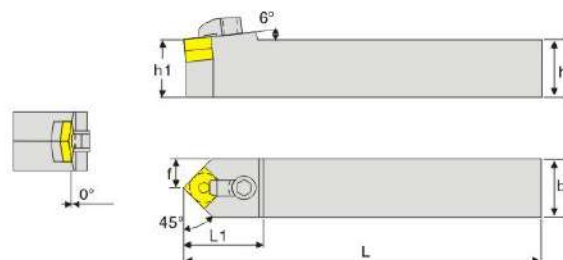
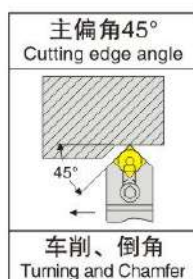
MSSNR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
		h	b	L	L1	h1	f	 刀垫 Shim	 销钉 Pin	 压板 Clamp	 双头螺丝 Clamping Screw	 扳手 Wrench
MSSNR/L1616H12	SN□□1204□□	16	16	100	16	16	17	MS1204	CTM617	HL1814	ML0625	L2.5 L3.0
MSSNR/L2020K12		20	20	125	32	20	17					
MSSNR/L2525M12		25	25	150	32	25	22					
MSSNR/L3232P12		32	32	170	32	32	27					
MSSNR/L3232P15	SN□□1506□□	32	32	170	32	32	40	MS1504	CTM0822	HL2114	ML0825	L3.0 L4.0

外圆刀(压板式) External Turning Holder(M-type)

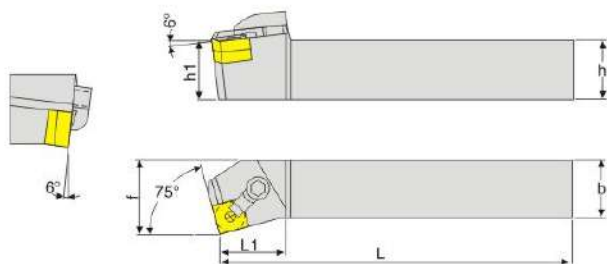
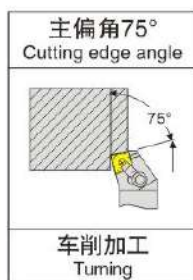
MSDNN



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
		h	b	L	L1	h1	f	 刀垫 Shim	 销钉 Pin	 压板 Clamp	 双头螺丝 Clamping Screw	 扳手 Wrench
MSDNN1616H12	SN□□1204□□	16	16	100	34	16	8	MS1204	CTM617	HL1814	ML0625	L2.5 L3.0
MSDNN2020K12		20	20	125	34	20	10					
MSDNN2525M12		25	25	150	34	25	12.5					
MSDNN3232P12		32	32	170	34	32	16					
MSDNN3232P15	SN□□1506□□	32	32	170	34	32	16	MS1504	CTM0822	HL2114	ML0825	L3.0 L4.0
MSDNN3232P19	SN□□1906□□	32	32	170	34	32	16	MS1904	CTM1022	HL2114	ML0825	L4.0 L5.0

外圆刀(压板式) External Turning Holder(M-type)

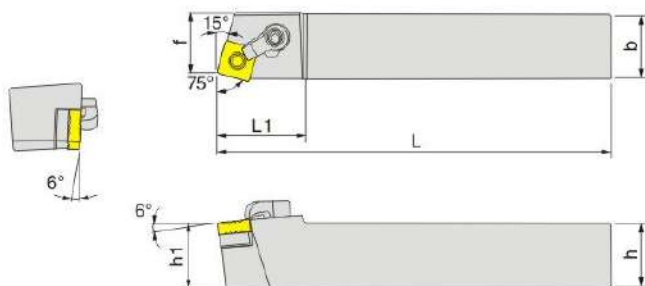
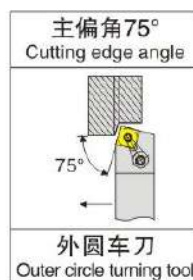
MSKNR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
		h	b	L	L1	h1	f	刀垫 Shim	销钉 Pin	压板 Clamp	双头螺丝 Clamping Screw	扳手 Wrench
MSKNR/L2020K12	SN□□1204□□	20	20	125	29	20	25	MS1204	CTM617	HL1814	ML0625	L2.5 L3.0
MSKNR/L2525M12		25	25	150	29	25	32					
MSKNR/L3232P12		32	32	170	29	32	40					
MSKNR/L3232P15	SN□□1506□□	32	32	170	29	32	40	MS1504	CTM0822	HL2114	ML0825	L3.0 L4.0

外圆刀(压板式) External Turning Holder(M-type)

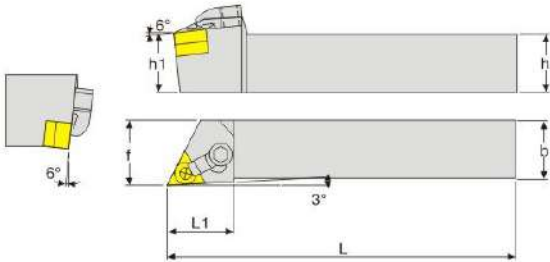
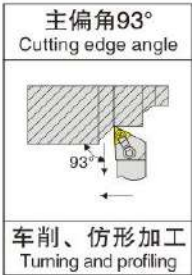
MSBNR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
		h	b	L	L1	h1	f	刀垫 Shim	销钉 Pin	压板 Clamp	双头螺丝 Clamping Screw	扳手 Wrench
MSBNR/L2020K12	SN□□1204□□	20	20	125	32.5	20	17	MS1204	CTM617	HL1814	ML0625	L2.5 L3.0
MSBNR/L2525M12		25	25	150	32.5	25	22					
MSBNR/L3232P12		32	32	170	32.5	32	27					
MSBNR/L3232P15	SN□□1506□□	32	32	170	32.5	32	27	MS1504	CTM0822	HL2114	ML0825	L3.0 L4.0

外圆刀(压板式) External Turning Holder(M-type)

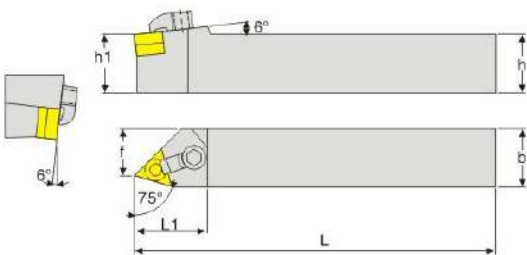
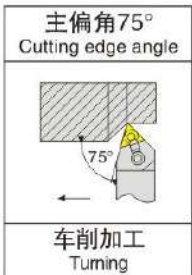
MTJNR/L



型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories				
		h	b	L	L1	h1	f	刀垫 Shim	销钉 Pin	压板 Clamp	双头螺丝 Clamping Screw	扳手 Wrench
MTJNR/L1616H16	TN□□1604□□	16	16	100	30	16	20	ST1603	CTM513	HL1814	ML0625	L2.0 L3.0
MTJNR/L2020K16		20	20	125	32	20	25					
MTJNR/L2525M16		25	25	150	32	25	32					
MTJNR/L3232P16		32	32	170	36	32	40					
MTJNR/L4040R16		40	40	200	36	32	50					
MTJNR/L2525M22	TN□□2204□□	25	25	150	38	25	32	ST2204	CTM822	HL1917	ML0830	L2.5 L4.0
MTJNR/L3232P22		32	32	170	38	32	40					
MTJNR/L4040R22		40	40	200	36	32	50					

外圆刀(压板式) External Turning Holder(M-type)

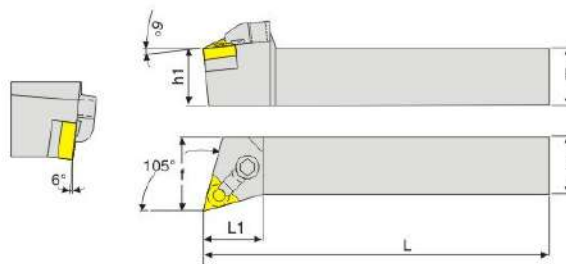
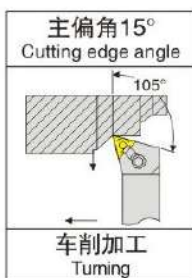
MTBNR/L



型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories				
		h	b	L	L1	h1	f	刀垫 Shim	销钉 Pin	压板 Clamp	双头螺丝 Clamping Screw	扳手 Wrench
MTBNR/L2020H16	TN□□1604□□	20	20	125	35	20	15.5	ST1603	CTM513	HL1814	ML0625	L2.0 L3.0
MTBNR/L2525K16		25	25	150	35	25	20.5					

外圆刀(压板式) External Turning Holder(M-type)

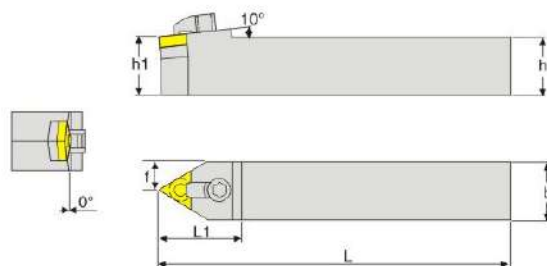
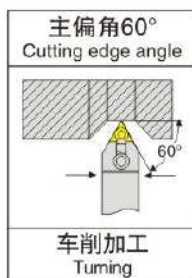
MTQNR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
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MTQNR/L2020K16	TN□□1604□□	20	20	125	26	20	25	ST1603	CTM513	HL1814	ML0625	L2.0 L3.0
MTQNR/L2525M16		25	25	150	26	25	32					
MTQNR/L3232P16		32	32	170	26	32	40					

外圆刀(压板式) External Turning Holder(M-type)

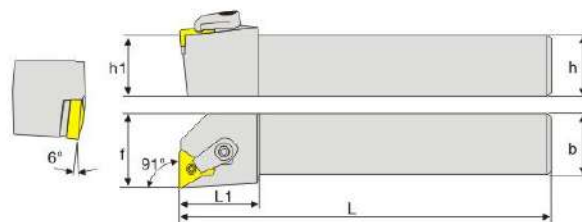
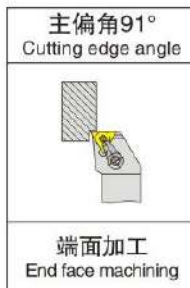
MTENN



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
		h	b	L	L1	h1	f	 刀垫 Shim	 销钉 Pin	 压板 Clamp	 双头螺丝 Clamping Screw	 扳手 Wrench
MTENN2020K16	TN□□1604□□	20	20	125	35	20	10	ST1603	CTM513	HL1814	ML0625	L2.0 L3.0
MTENN2525M16		25	25	150	35	25	12.5					
MTENN3232P16		32	32	170	35	32	16					
MTENN4040S16		40	40	250	35	40	20					
MTENN2525M22	TN□□2204□□	25	25	150	38	25	12.5	ST2204	CTM822	HL1917	ML0830	L2.5 L4.0
MTENN3232P22		32	32	170	38	32	16					

外圆刀(压板式) External Turning Holder(M-type)

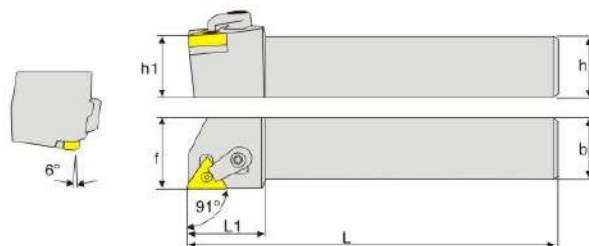
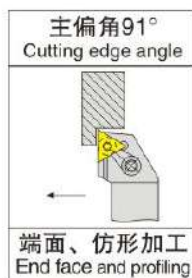
MTFNR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
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MTFNR/L1616H16	TN□□1604□□	16	16	100	28	16	20	ST1603	CTM513	HL1814	ML0625	L2.0 L3.0
MTFNR/L2020K16		20	20	125	28	20	25					
MTFNR/L2525M16		25	25	150	28	25	32					
MTFNR/L3232P16		32	32	170	28	32	40					
MTFNR/L2525M22	TN□□2204□□	25	25	150	32	25	32	ST2204	CTM822	HL1917	ML0830	L2.5 L4.0
MTFNR/L3232P22		32	32	170	32	32	32					

外圆刀(压板式) External Turning Holder(M-type)

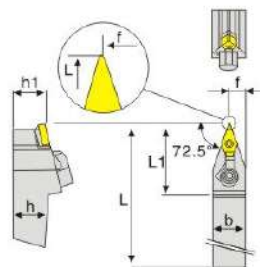
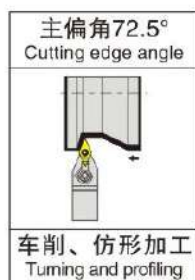
MTGNR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
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MTGNR/L1616H16	TN□□1604□□	16	16	100	28	16	20	ST1603	CTM513	HL1814	ML0625	L2.0 L3.0
MTGNR/L2020K16		20	20	125	28	20	25					
MTGNR/L2525M16		25	25	150	28	25	32					
MTGNR/L3232P22	TN□□2204□□	32	32	170	32	32	40	ST2204	CTM822	HL1917	ML0830	L2.5 L4.0

外圆刀(压板式) External Turning Holder(M-type)

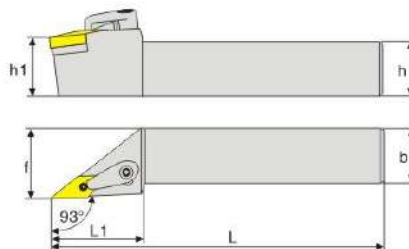
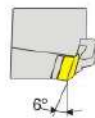
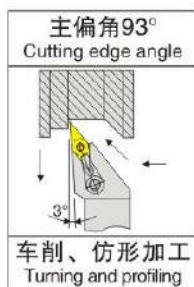
MVVNN



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
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MVVNN2020K16	VN□□1604□□	20	20	125	42	20	10	SV1603	CTM513	HL2414	ML0630	L2.0 L3.0
MVVNN2525M16		25	25	150	42	25	12.5					
MVVNN3232P16		32	32	170	42	32	16					

外圆刀(压板式) External Turning Holder(M-type)

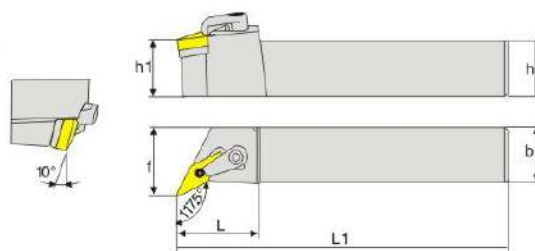
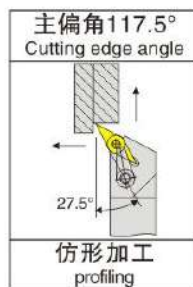
MVJNR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
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MVJNR/L2020K16	VN□□1604□□	20	20	125	42	20	20	SV1603	CTM513	HL2414	ML0625	L2.0 L3.0
MVJNR/L2525M16		25	25	150	42	25	25					
MVJNR/L3232P16		32	32	170	42	32	32					

外圆刀(压板式) External Turning Holder(M-type)

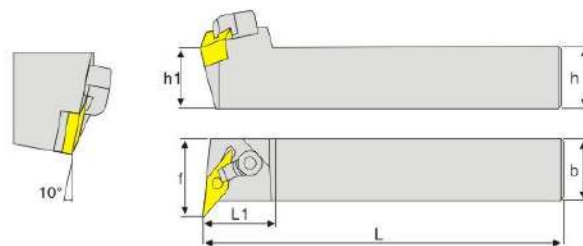
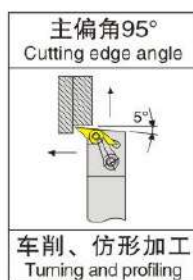
MVQNR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
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MVQNR/L2020K16	VN□□1604□□	20	20	125	40	20	25	SV1603	CTM513	HL2414	ML0625	L2.0 L3.0
MVQNR/L2525M16		25	25	150	40	25	32					
MVQNR/L3232P16		32	32	170	40	32	40					

外圆刀(压板式) External Turning Holder(M-type)

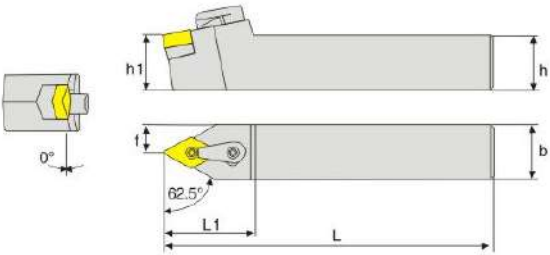
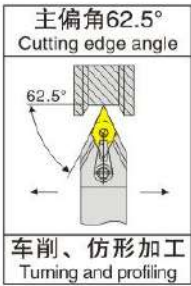
MVUNR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
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MVUNR/L2020K16	VN□□1604□□	20	20	125	21	20	25	SV1603	CTM513	HL2414	ML0625	L2.0 L3.0
MVUNR/L2525M16		25	25	150	21	25	32					
MVUNR/L3232P16		32	32	170	21	32	40					

外圆刀(压板式) External Turning Holder(M-type)

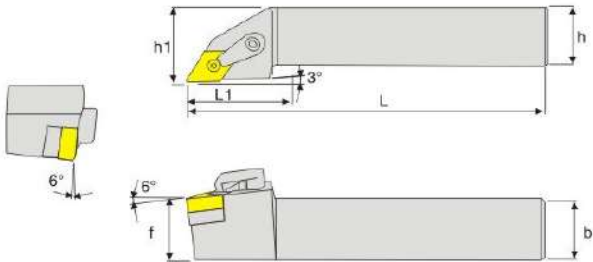
MDPNN



型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories				
												
		h	b	L	L1	h1	f	刀垫 Shim	销钉 Pin	压板 Clamp	双头螺丝 Clamping Screw	扳手 Wrench
MDPNN1616H11	DN□□1104□□	16	16	100	36	16	8	SD1103	CTM513	HL1814	ML0625	L2.0 L3.0
MDPNN2020K11		20	20	125	36	20	10					
MDPNN2525M11		25	25	150	36	25	12.5					
MDPNN2020K15	DN□□1504□□	20	20	125	42	20	10	SD1506	CTM619	HL2114	ML0625	L2.5 L3.0
MDPNN2525M15		25	25	150	42	25	12.5					
MDPNN3232P15		32	32	170	42	32	16					
MDPNN4040R15		40	40	200	42	32	20					

外圆刀(压板式) External Turning Holder(M-type)

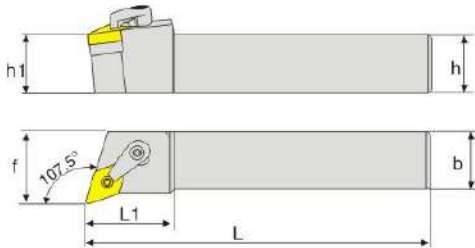
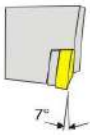
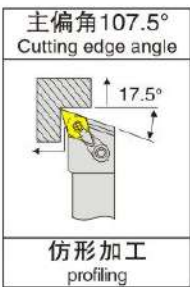
MDJNR/L



型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories				
												
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MDJNR/L2020K11		16	16	100	30	16	20	SD1103	CTM513	HL1814	ML0625	L2.0 L3.0
MDJNR/L2525M11		20	20	125	30	20	25					
MDJNR/L2020K15	DN□□1504□□	25	25	150	30	25	32	SD1506	CTM619	HL2114	ML0625	L2.5 L3.0
MDJNR/L2525M15		20	20	125	38	20	25					
MDJNR/L3232P15		25	25	150	38	25	32					
MDJNR/L4040R15		32	32	170	38	32	40					
		40	40	200	38	40	50					

外圆刀(压板式) External Turning Holder(M-type)

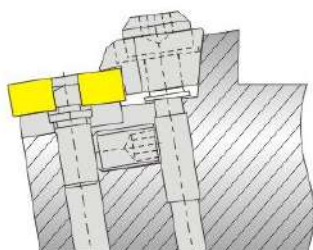
MDQNR/L



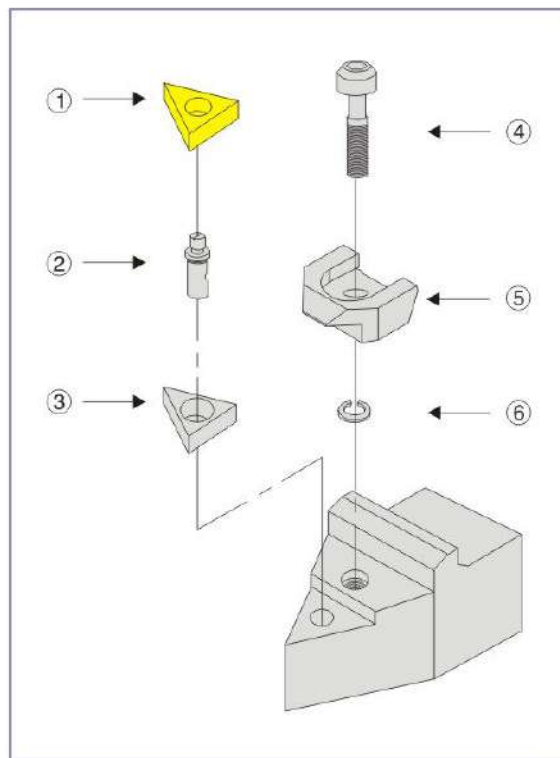
型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories				
		h	b	L	L1	h1	f	 刀垫 Shim	 销钉 Pin	 压板 Clamp	 双头螺丝 Clamping Screw	 扳手 Wrench
MDQNR/L1616H11	DN□□1104□□	16	16	100	30	16	20	SD1103	CTM513	HL1814	ML0625	L2.0 L3.0
MDQNR/L2020K15	DN□□1504□□ DN□□1506□□	20	20	125	36	20	25	SD1506	CTM619	HL2114	ML0625	L2.5 L3.0
MDQNR/L2525M15		25	25	150	36	25	32					
MDQNR/L3232P15		32	32	170	36	32	40					
MDQNR/L4040R15		40	40	200	36	40	50					

刀具组合图 Cutter assembly drawing

W-type

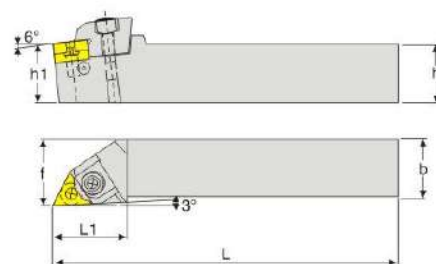
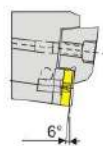
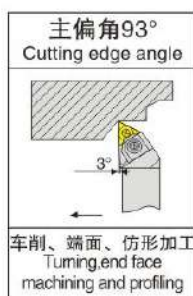


- ① 刀片
Insert
- ② 中心销
Center pin
- ③ 垫片
Shim
- ④ 压板螺丝
Clamp Screw
- ⑤ 压板
Clamp
- ⑥ 弹簧
Spring



外圆刀(压板式) External Turning Holder(W-type)

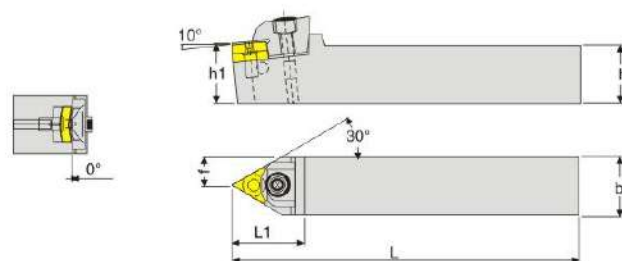
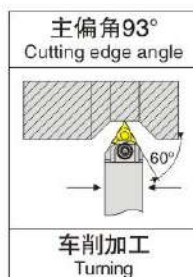
WTJNR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
		h	b	L	L1	h1	f	刀垫 Shim	销钉 Pin	压板 Clamp	大头螺丝 Thumb screw	扳手 Wrench
WTJNR/L1616K16	TN□□1604□□	16	16	125	16	16	30	ST1603	CTM515	WT-Y	M5×25	L2.5 L4.0
WTJNR/L2020K16		20	20	125	25	20	33					
WTJNR/L2525M16		25	25	150	32	25	33					
WTJNR/L3232P16		32	32	170	40	32	33					
WTJNR/L2525M22	TN□□2204□□	25	25	150	32	25	35	ST2204	CTM818	WT-Y	ML0830	L3.0 L4.0
WTJNR/L3232P22		32	32	170	40	32	35					

外圆刀(压板式) External Turning Holder(W-type)

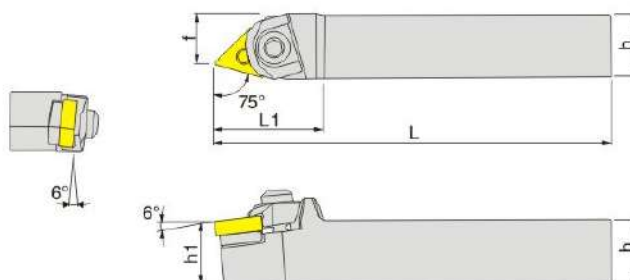
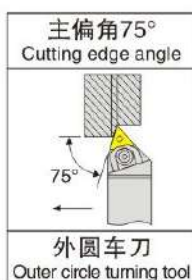
WTENN



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
												
WTENN2020K16	TN□□1604□□	h	b	L	L1	h1	f	刀垫 Shim	销钉 Pin	压板 Clamp	大头螺丝 Thumb screw	扳手 Wrench
WTENN2525M16		20	20	125	32	20	25	ST1603	CTM515	WT-Y	M5 × 25	L2.5 L4.0
WTENN3232P16		25	25	150	32	25	32					
		32	32	170	32	32	40					

外圆刀(压板式) External Turning Holder(W-type)

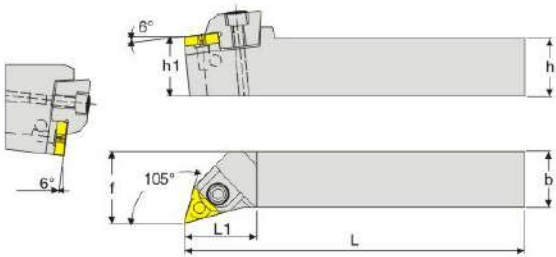
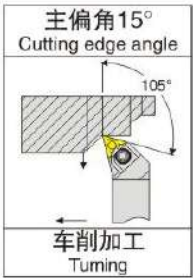
WTBNR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories				
												
WTBNR/L2020K16	TN□□1604□□	h	b	L	L1	h1	f	刀垫 Shim	销钉 Pin	压板 Clamp	大头螺丝 Thumb screw	扳手 Wrench
WTBNR/L2525M16		20	20	125	32	20	15.5	ST1603	CTM515	WT-Y	M5 × 25	L2.5 L4.0
WTBNR/L3232P16		25	25	150	32	25	20.5					
		32	32	170	32	32	27.5					

外圆刀(压板式) External Turning Holder(W-type)

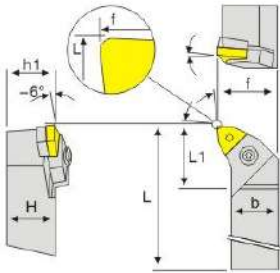
WTQNR/L



型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories				
		h	b	L	L1	h1	f	刀垫 Shim	销钉 Pin	压板 Clamp	大头螺丝 Thumb screw	扳手 Wrench
WTQNR/L2020K16	TN□□1604□□	20	20	125	32	20	25	ST1603	CTM515	WT-Y	M5 × 25	L2.5 L4.0
WTQNR/L2525M16		25	25	150	32	25	32					
WTQNR/L3232P16		32	32	170	32	32	40					

外圆刀(压板式) External Turning Holder(W-type)

WWLNR/L



型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories					
		h	b	L	L1	h1	f	刀垫 Shim	销钉 Pin	楔块压紧 Wedge pressing	大头螺丝 Thumb screw	止动环 Stop ring	扳手 Wrench
WWLNR/L2020K08	WN□□0804□□	20	20	125	32	20	25	SW0804	CTM618	WW-Y	M6 × 25	CR05	L3.0 L4.0
WWLNR/L2525M08		25	25	150	33	25	32						
WWLNR/L3232P08		32	32	170	33	32	40						

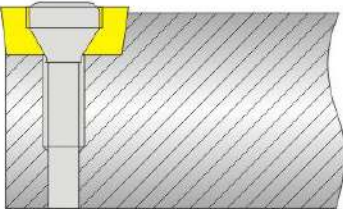
外圆刀(螺钉式) External Turning Holder(S-type)

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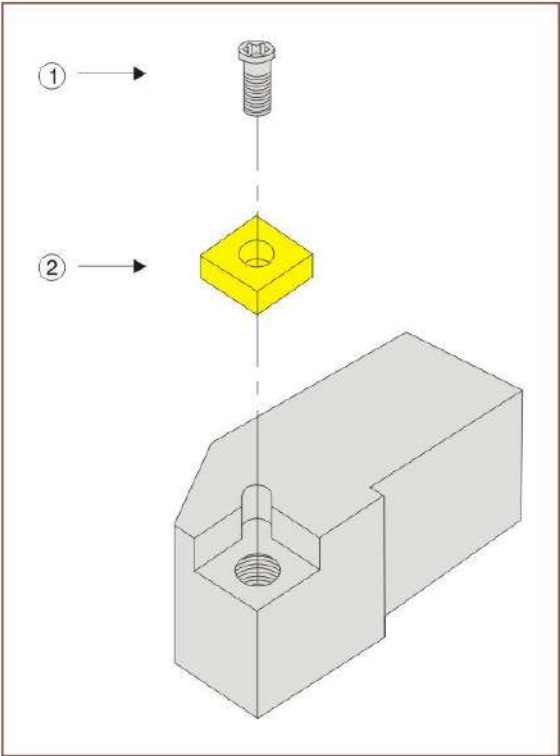
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刀具组合图 Cutter assembly drawing

S-type, JS-type

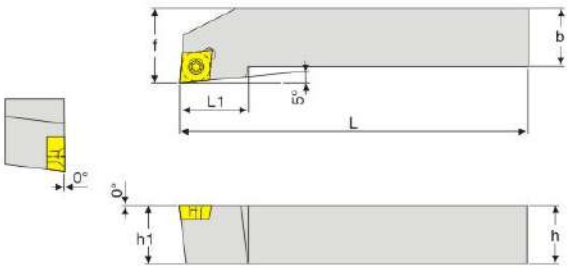


- ① 螺丝
Screw
- ② 刀片
Insert



外圆刀(螺钉式) External Turning Holder(S-type)

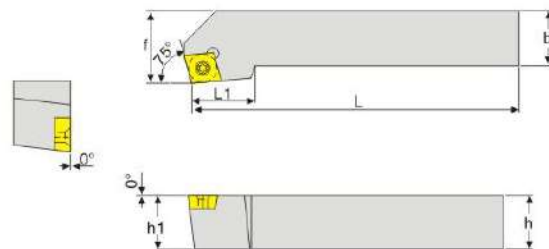
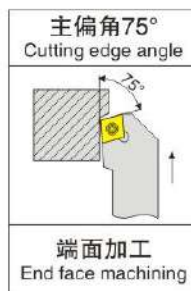
SCLCR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
								 螺丝 Screw	 扳手 Wrench
SCLCR/L0808D06	CC□□0602□□	08	08	80	10	08	10	M2.5×6	T8
SCLCR/L1010E06		10	10	100	12	10	10		
SCLCR/L1212F09		12	12	100	16	12	16		
SCLCR/L1616H09	CC□□09T3□□	16	16	100	20	16	16	M4×8	T15
SCLCR/L2020K09		20	20	125	25	20	20		
SCLCR/L2525M09		25	25	150	32	25	25		
SCLCR/L2020K12	CC□□1204□□	20	20	125	25	20	25	M5×12	T20
SCLCR/L2525M12		25	25	150	32	25	32		

外圆刀(螺钉式) External Turning Holder(S-type)

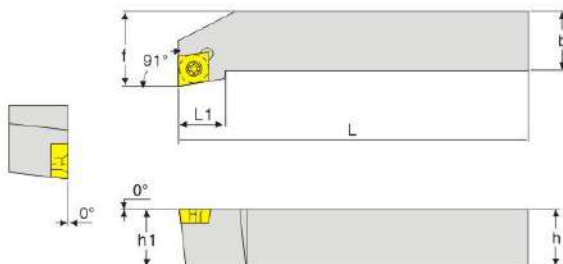
SCKCR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
		h	b	L	L1	h1	f	 螺丝 Screw	 扳手 Wrench
SCKCR/L2020K09	CC□□09T3□□	20	20	125	23	20	25	M4 × 10	T15
SCKCR/L2525M09		25	25	150	23	25	32		
SCKCR/L2020K12	CC□□1204□□	20	20	125	28	20	25	M5 × 12	T20
SCKCR/L2525M12		25	25	150	28	25	32		

外圆刀(螺钉式) External Turning Holder(S-type)

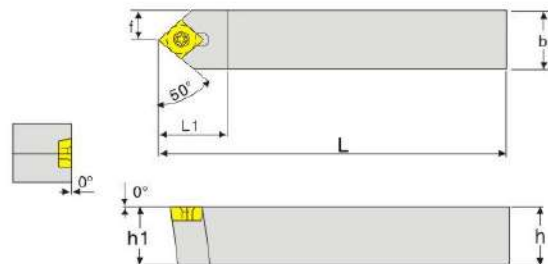
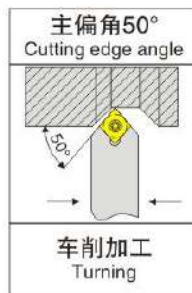
SCFCR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
		h	b	L	L1	h1	f	 螺丝 Screw	 扳手 Wrench
SCFCR/L1212H09	CC□□0602□□	12	12	100	16	12	16	M4 × 8	T15
SCFCR/L1616H09		16	16	100	20	16	20		
SCFCR/L2020K12		20	20	125	20	20	25		
SCFCR/L2525M12	CC□□1204□□	25	25	150	25	25	32	M5 × 12	T20
SCFCR/L3232P12		32	32	170	25	32	40		

外圆刀(螺钉式) External Turning Holder(S-type)

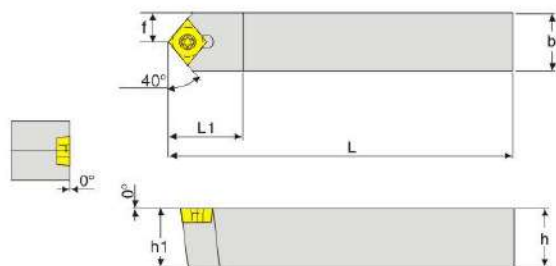
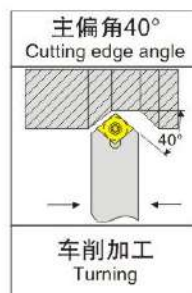
SCMCN



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories  	
		h	b	L	L1	h1	f	螺丝 Screw	扳手 Wrench
SCMCN1010H06	CC□□0602□□	10	10	100	13	10	5	M2.5×6	T8
SCMCN1212H09	CC□□09T3□□	12	12	100	18	12	6	M4×10	T15
SCMCN1616H09		16	16	100	18	16	8		
SCMCN2020K09		20	20	125	18	20	10		
SCMCN2525M09		25	25	150	18	25	12.5		
SCMCN1616H12	CC□□1204□□	16	16	100	18	16	8	M5×12	T20
SCMCN2020K12		20	20	125	23	20	10		
SCMCN2525M12		25	25	150	23	25	12.5		

外圆刀(螺钉式) External Turning Holder(S-type)

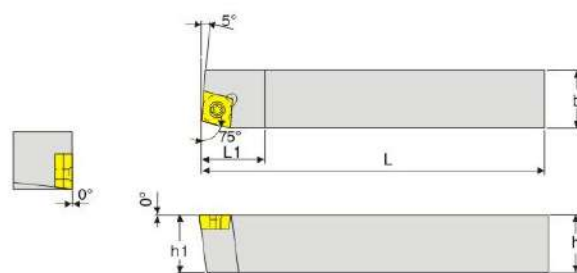
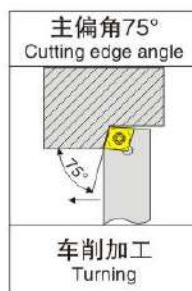
SCMCN-100



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories  	
		h	b	L	L1	h1	f	螺丝 Screw	扳手 Wrench
SCMCN1010H06-100	CC□□0602□□	10	10	100	13	10	5	M2.5×6	T8
SCMCN1212H09-100	CC□□09T3□□	12	12	100	18	12	6	M4×8 M4×10	T15
SCMCN1616H09-100		16	16	100	18	16	8		
SCMCN2020K09-100		20	20	125	18	20	10		
SCMCN2525M09-100		25	25	150	18	25	12.5		
SCMCN2020K12-100	CC□□1204□□	20	20	125	23	20	10	M5×12	T20
SCMCN2525M12-100		25	25	150	23	25	12.5		

外圆刀(螺钉式) External Turning Holder(S-type)

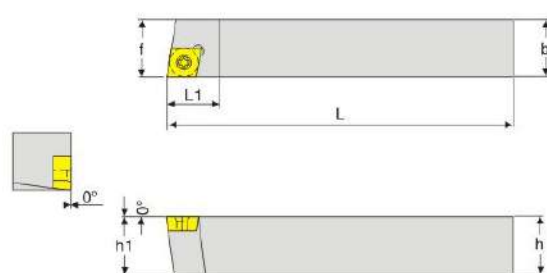
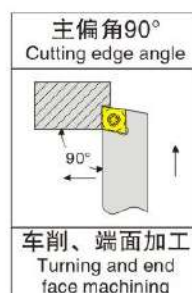
SCBCR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
		h	b	L	L1	h1	f	 螺丝 Screw	 扳手 Wrench
SCBCR/L2020K09	CC□□09T3□□	20	20	125	12	20	17	M4 × 10	T15
SCBCR/L2525M09		25	25	150	12	25	22		
SCBCR/L2020K12	CC□□1204□□	20	20	125	16	20	17	M5 × 12	T20
SCBCR/L2525M12		25	25	150	16	25	22		

外圆刀(螺钉式) External Turning Holder(S-type)

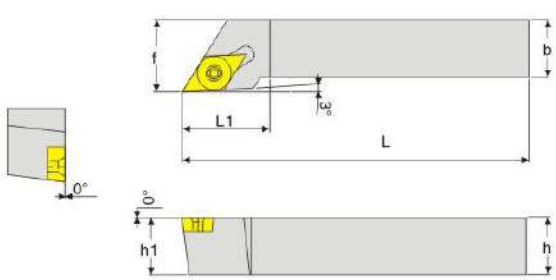
SCACR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
		h	b	L	L1	h1	f	 螺丝 Screw	 扳手 Wrench
SCACR/L0808H06	CC□□0602□□	8	8	125	10	8	8	M2.5 × 6	T8
SCACR/L1010H06		10	10	125	10	10	10		
SCACR/L1212K06		12	12	125	13	12	12		
SCACR/L1212K09	CC□□09T3□□	12	12	125	13	12	12	M4 × 8	T15

外圆刀(螺钉式) External Turning Holder(S-type)

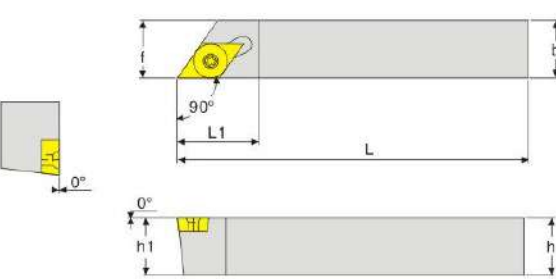
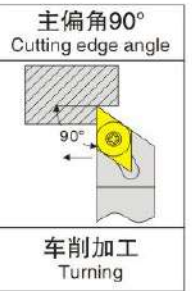
SDJCR/L



型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories	
									
		h	b	L	L1	h1	f	螺丝 Screw	扳手 Wrench
SDJCR/L1010E07	DC□□T0702□□	10	10	70	12	10	15	M2.5×6	T8
SDJCR/L1212F07		12	12	80	16	12	15		
SDJCR/L1616H07		16	16	100	20	16	18		
SDJCR/L1212F11	DC□□T11T3□□	12	12	80	16	12	15	M4×8	T15
SDJCR/L1616H11		16	16	100	20	16	24		
SDJCR/L2020K11		20	20	125	20	20	24	M4×10	
SDJCR/L2525M11		25	25	150	23	25	29		
SDJCR/L3232P11		32	32	170	23	32	40		
SDJCR/L4040R11		40	40	200	25	40	50		

外圆刀(螺钉式) External Turning Holder(S-type)

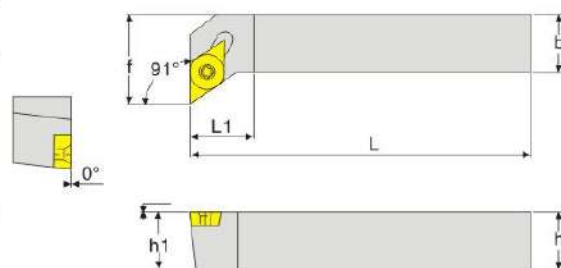
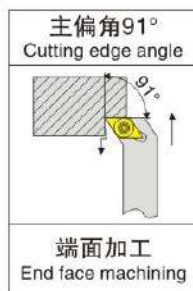
SDACR/L



型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories		
										
		h	b	L	L1	h1	f	螺丝 Screw	扳手 Wrench	
SDACR/L0808K07	DC□□0702□□	8	8	125	15	8	8	M2.5×6	T8	
SDACR/L1010K07		10	10	125	15	10	10			
SDACR/L1212K07		12	12	125	15	12	12			
SDACR/L1212K11	DC□□11T3□□	12	12	125	22	12	12	M4×8	T15	
SDACR/L1616K11		16	16	125	22	16	16			
SDACR/L2020K11		20	20	125	22	20	20	M4×10		
SDACR/L2525M11		25	25	150	22	25	25			

外圆刀(螺钉式) External Turning Holder(S-type)

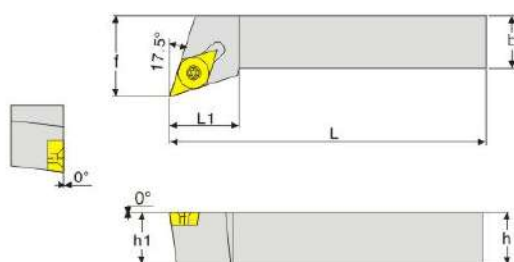
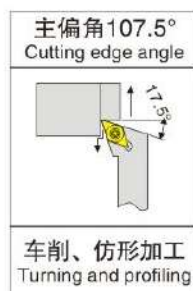
SDFCR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
		h	b	L	L1	h1	f	 螺丝 Screw	 扳手 Wrench
SDFCR/L1212H07	DC□□0702□□	12	12	100	8	12	16	M2.5×6	T8
SDFCR/L1616K11	DC□□11T3□□	16	16	125	14	16	20	M4×8	T15

外圆刀(螺钉式) External Turning Holder(S-type)

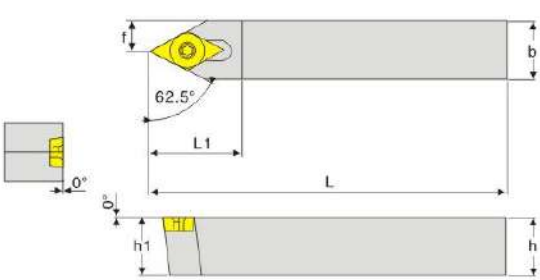
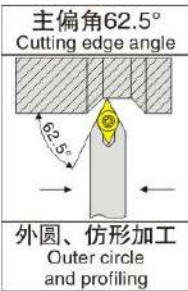
SDQCR/L



型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories	
									
		h	b	L	L1	h1	f	螺丝 Screw	扳手 Wrench
SDQCR/L1010H07	DC□□0702□□	10	10	100	12.5	10	12	M2.5×6	T8
SDQCR/L1212H07		12	12	100	13	12	16		
SDQCR/L1212H11	DC□□11T3□□	12	12	100	14	12	16	M4×8	T15
SDQCR/L1616H11		16	16	100	14	16	20		
SDQCR/L2020K11		20	20	125	16	20	25	M4×10	
SDQCR/L2525M11		25	25	150	22	25	32		

外圆刀(螺钉式) External Turning Holder(S-type)

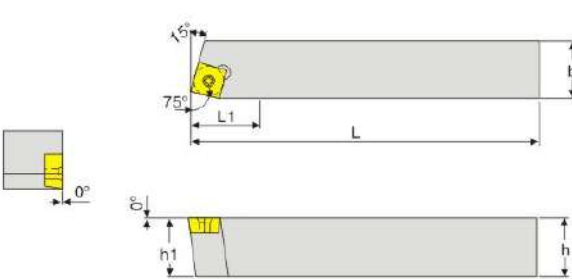
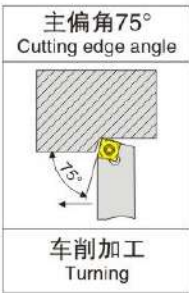
SDNCN



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
								 螺丝 Screw	 扳手 Wrench
SDNCN1010E07	DC□□T0702□□	10	10	70	14	10	5	M2.5×6	T8
SDNCN1212F07	DC□□T11T3□□	12	12	80	14	12	6	M4×8	T15
SDNCN1212H11		12	12	100	21	12	6		
SDNCN1616H11	DC□□T11T3□□	16	16	100	21	16	8	M4×10	T15
SDNCN2020K11		20	20	125	21	20	10		

外圆刀(螺钉式) External Turning Holder(S-type)

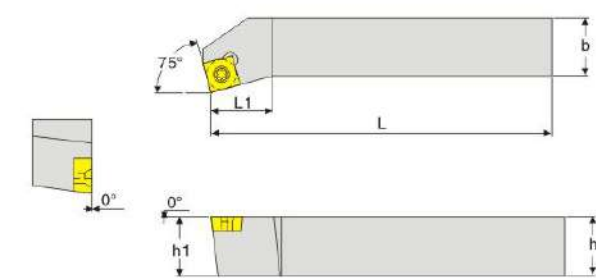
SSBCR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
								 螺丝 Screw	 扳手 Wrench
SSBCR/L1212F09	SC□□09T3□□	12	12	100	14	12	9.5	M4×8	T15
SSBCR/L1616H09		16	16	100	14	16	13		
SSBCR/L2020K12	SC□□1204□□	20	20	125	30	20	17	M5×12	T20

外圆刀(螺钉式) External Turning Holder(S-type)

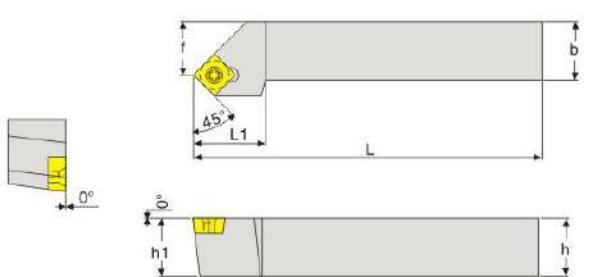
SSKCR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
		h	b	L	L1	h1	f	 螺丝 Screw	 扳手 Wrench
SSKCR/L1616H09	SC□□09T3□□	16	16	100	20	16	13	M4 × 10	T15
SSKCR/L2020K09		20	20	125	25	20	16		

外圆刀(螺钉式) External Turning Holder(S-type)

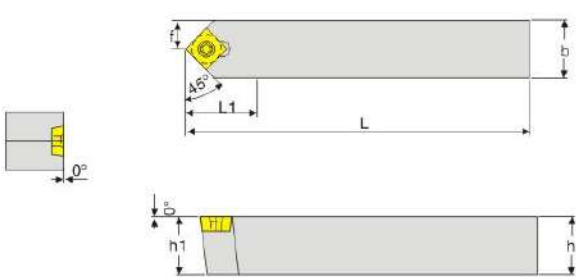
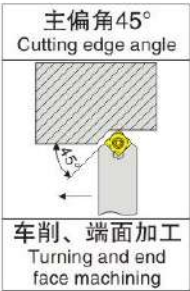
SSSCR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
		h	b	L	L1	h1	f	 螺丝 Screw	 扳手 Wrench
SSSCR/L1616H09	SC□□T09T3□□	16	16	100	17	16	20	M4 × 10	T15
SSSCR/L2020K12	SC□□T1204□□	20	20	125	21	20	25		
SSSCR/L2525M12		25	25	150	26	25	32	M5 × 12	T20

外圆刀(螺钉式) External Turning Holder(S-type)

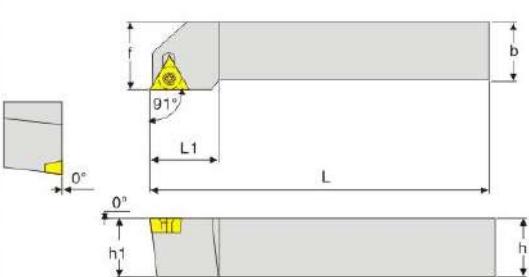
SSDCN



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
		h	b	L	L1	h1	f	 螺丝 Screw	 扳手 Wrench
SSDCN1212F09	SC□□09T3□□	12	12	100	16	12	6	M4 × 10	T15
SSDCN1616H09		16	16	100	16	16	8		
SSDCN2020K09		20	20	125	16	20	10		

外圆刀(螺钉式) External Turning Holder(S-type)

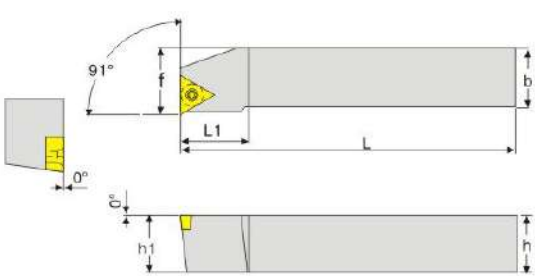
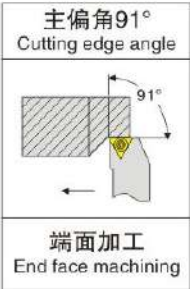
STGCR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
		h	b	L	L1	h1	f	 螺丝 Screw	 扳手 Wrench
STGCR/L0808D09	TC□□T0902□□	08	08	60	10	08	11	M2.2 × 6	T6
STGCR/L1010E09		10	10	70	12	10	11		
STGCR/L1212F11	TC□□T1102□□	12	12	80	16	12	16	M2.5 × 6	T8
STGCR/L1616H11		16	16	100	20	16	20		
STGCR/L2020H16	TC□□T16T3□□	20	20	125	22	20	25	M4 × 10	T15
STGCR/L2525K16		25	25	150	22	25	32		
STGCR/L3232M16		32	32	170	22	32	40		

外圆刀(螺钉式) External Turning Holder(S-type)

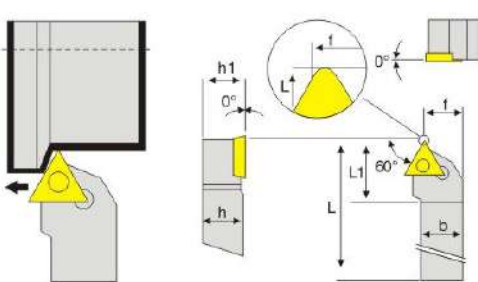
STFCR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
									
STFCR/L1010E09	TC□□T0902□□	10	10	70	12	10	10	M2.2×6	T6
STFCR/L1212F11		12	12	80	16	12	16		
STFCR/L1616H11	TC□□T1102□□	16	16	100	16	16	20	M2.5×8	T8
STFCR/L1616H16		16	16	100	16	16	20		
STFCR/L2020K16	TC□□T16T3□□	20	20	125	22	20	25	M4×10	T15
STFCR/L2525M16		25	25	150	22	25	32		

外圆刀(螺钉式) External Turning Holder(S-type)

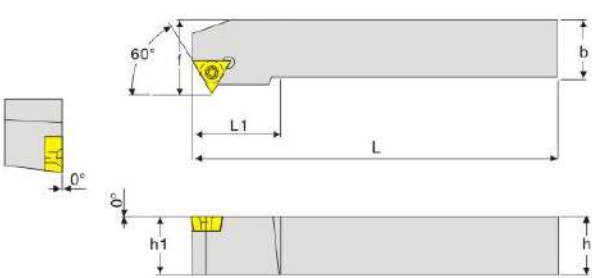
STTCR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
									
STTCR/L1616H11	TC□□T1102□□	16	16	100	14	16	13	M2.5×6	T8
STTCR/L1616K16		16	16	100	19	16	13		
STTCR/L2020K16	TC□□T16T3□□	20	20	125	19	20	17	M4×10	T15

外圆刀(螺钉式) External Turning Holder(S-type)

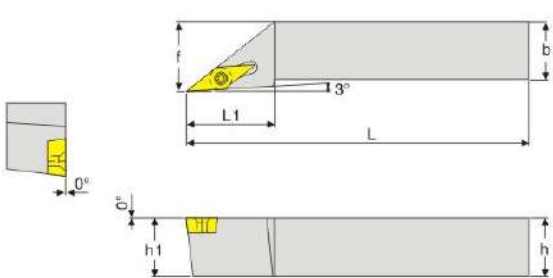
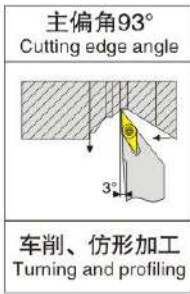
STWCR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
		h	b	L	L1	h1	f	 螺丝 Screw	 扳手 Wrench
STWCR/L1212H11	TC□□1102□□	12	12	100	8	12	15.3	M2.5×6	T8
STWCR/L1616H11		16	16	100	8	16	19.3		
STWCR/L2020K11		20	20	125	8	20	23.3		
STWCR/L2525M11		25	25	150	8	25	28.3		
STWCR/L1616H16	TC□□16T3□□	16	16	100	12	16	21	M4×8	T15
STWCR/L2020H16		20	20	125	12	20	26		
STWCR/L2525K16		25	25	150	12	25	31		
STWCR/L3232P16		32	32	170	12	32	38		

外圆刀(螺钉式) External Turning Holder(S-type)

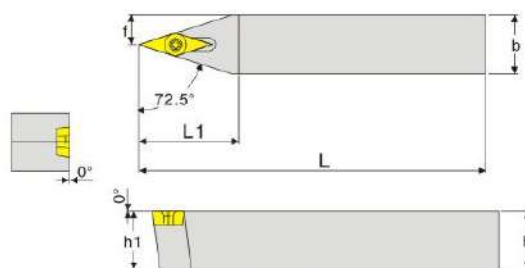
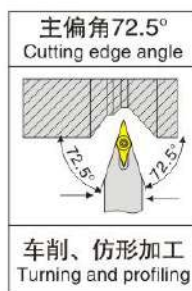
SVJ*R/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
		h	b	L	L1	h1	f	 螺丝 Screw	 扳手 Wrench
SVJ-R/L1616H16	VC□□1604□□ VB□□1604□□	16	16	100	32	16	20	M4×10	T15
SVJ-R/L2020K16		20	20	125	32	20	25		
SVJ-R/L2525M16		25	25	150	32	25	32		
SVJ-R/L3232P16		32	32	170	40	32	40		

外圆刀(螺钉式) External Turning Holder(S-type)

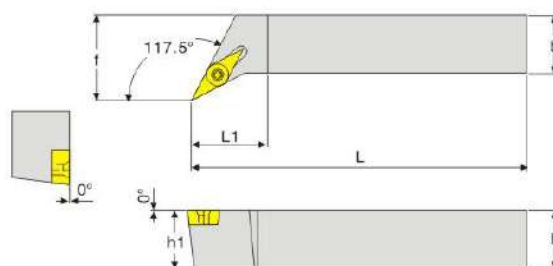
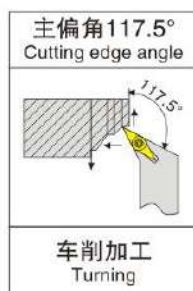
SVV*N



型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories	
—: C刀片后角7° B刀片后角5° —: C insert clearance angle 7° B insert clearance angle 5°		h	b	L	L1	h1	f	螺丝 Screw	扳手 Wrench
SVV-N1616H11	VC□□1103□□ VB□□1103□□	16	16	100	24	16	8	M2.5 × 6	T8
SVV-N2020K11		20	20	125	24	20	10		
SVV-N2525M11		25	25	150	24	25	12.5		
SVV-N1616H16	VC□□1604□□ VB□□1604□□	16	16	100	34	16	8	M4 × 10	T15
SVV-N2020H16		20	20	125	34	20	10		
SVV-N2525K16		25	25	150	34	25	12.5		
SVV-N3232P16		32	32	170	34	32	16		

外圆刀(螺钉式) External Turning Holder(S-type)

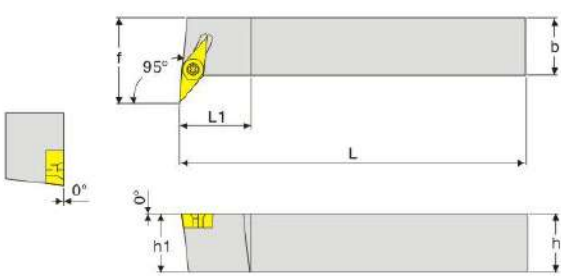
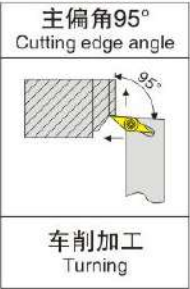
SVQ*R/L



型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories	
—: C刀片后角7° B刀片后角5° —: C insert clearance angle 7° B insert clearance angle 5°		h	b	L	L1	h1	f	螺丝 Screw	扳手 Wrench
SVQ-R/L1616H16	VC□□1604□□ VB□□1604□□	16	16	100	35	16	20	M4 × 10	T15
SVQ-R/L2020K16		20	20	125	35	20	25		
SVQ-R/L2525M16		25	25	150	35	25	32		
SVQ-R/L3232P16		32	32	170	35	32	40		

外圆刀(螺钉式) External Turning Holder(S-type)

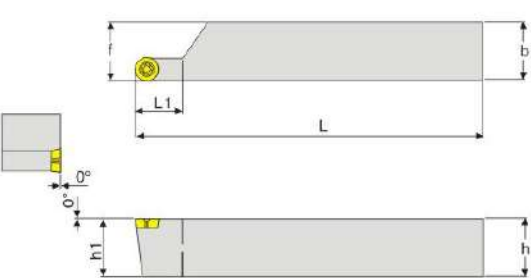
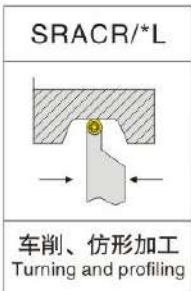
SVU*R/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
—: C刀片后角7° B刀片后角5° —: C insert clearance angle 7° B insert clearance angle 5°		h	b	L	L1	h1	f	螺丝 Screw	扳手 Wrench
SVUBR/L1616H11	VC□□1103□□ VB□□1103□□	16	16	100	12	16	16	M2.5×6	T8
SVUCR/L2020K11		16	16	100	16	16	20		
SVUBR/L2525M16	VC□□1604□□ VB□□1604□□	25	25	150	16	25	32	M4×10	T15
SVUCR/L3232P16		32	32	170	16	32	40		

外圆刀(螺钉式) External Turning Holder(S-type)

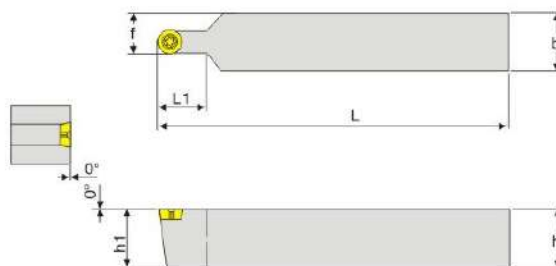
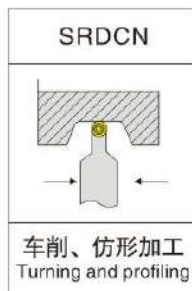
SRACR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
SRACR/L1616H08	RC□□0803□□	h	b	L	L1	h1	f	M3×8	T10
SRACR/L2020K08		16	16	100	16	16	16.5		
SRACR/L2525M08		20	20	125	16	20	20.5		
SRACR/L2020K10	RCGT□□1003□□	25	25	150	16	25	25.5	M4×10	T15
SRACR/L2525M10		20	20	125	20.3	20	20.4		
		25	25	150	20.3	25	25.4		

外圆刀(螺钉式) External Turning Holder(S-type)

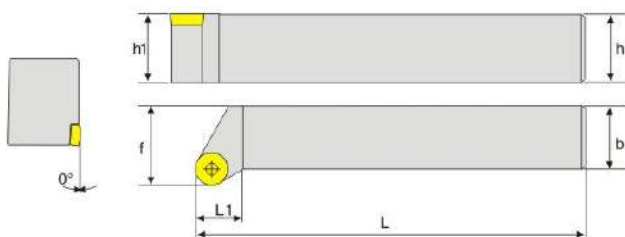
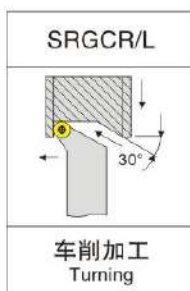
SRDCN



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
		h	b	L	L1	h1	f	 螺丝 Screw	 扳手 Wrench
SRDCN1616H08	RC□□0803□□	16	16	100	16	16	8	M3×8	T8
SRDCN2020K08		20	20	125	16	20	10		
SRDCN2525M08		25	25	150	16	25	12.5		
SRDCN1010H10	RC□□1003□□	10	10	100	20.3	10	5	M4×8	T15
SRDCN1616H10		16	16	100	20.3	16	8		
SRDCN2020K10		20	20	125	20.3	20	10		
SRDCN2525M10		25	25	150	20.3	25	12.5		
SRDCN3232P10		32	32	170	20.3	32	16		

外圆刀(螺钉式) External Turning Holder(S-type)

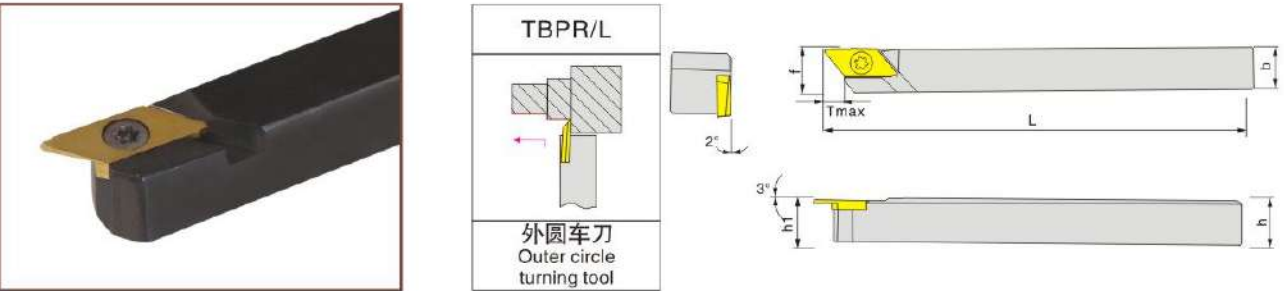
SRGCR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions						配件 Accessories	
		h	b	L	L1	h1	f	 螺丝 Screw	 扳手 Wrench
SRGCR/L1212H05	RC□□0502□□	12	12	100	9.5	12	16	M2.2×4	T7
SRGCR/L1616H05		16	16	100	9.5	16	20		
SRGCR/L2020K05		20	20	125	11.2	20	25		
SRGCR/L2525M05		25	25	150	14.7	25	32		
SRGCR/L1212H06	RC□□0602□□	12	12	100	10	12	16	M2.5×6	T8
SRGCR/L1616H06		16	16	100	10	16	20		
SRGCR/L2020K06		20	20	125	12	20	25		
SRGCR/L2525M06		25	25	150	15	25	32		
SRGCR/L1616H08	RC□□0803□□	16	16	100	11	16	20	M3×8	T9
SRGCR/L2020K08		20	20	125	12.7	20	25		
SRGCR/L2525M08		25	25	150	16.2	25	32		

外圆刀(螺钉式) External Turning Holder(S-type)

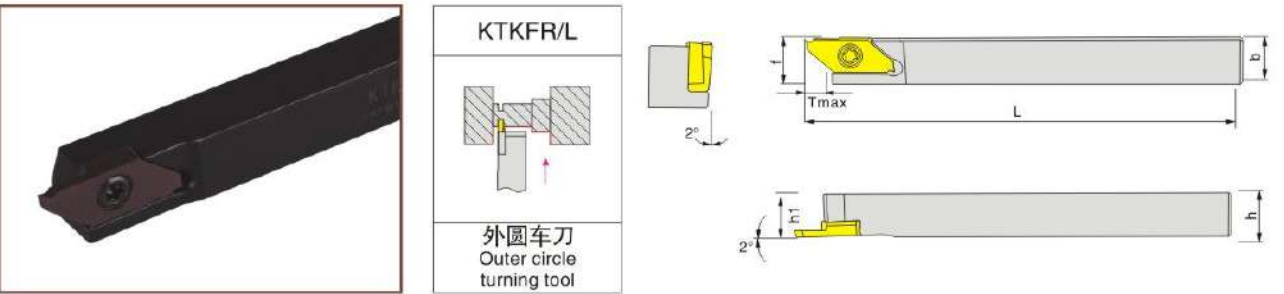
TBPR/L



型号 Model	刀片 Insert	规格 Specification						螺丝 Screw	扳手 Wrench
		b	h	L	h1	f	Tmax		
TBPR/L08	TBPR55FR/L□□	8	8	120	8	3.5	5.5	M4 × 10	T15
TBPR/L10		10	10	120	10	3.5	5.5		
TBPR/L12		12	12	120	12	3.5	5.5		
TBPR/L16		16	16	120	16	3.5	5.5		
TBPR/L20		20	20	120	20	3.5	5.5		

外圆刀(螺钉式) External Turning Holder(S-type)

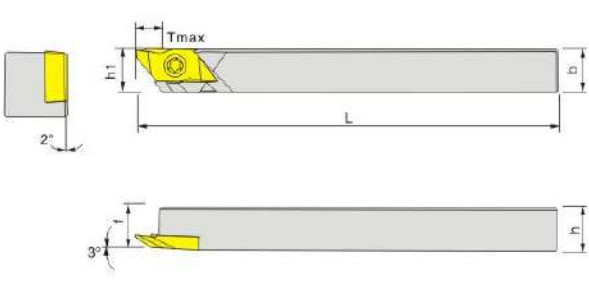
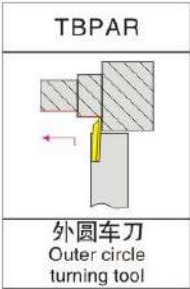
KTKFR/L



型号 Model	刀片 Insert	规格 Specification						螺丝 Screw	扳手 Wrench
		b	h	L	h1	f	Tmax		
KTKFR/L1212JX-16	TKFB16R38	12	12	120	12	12	8	M4 × 10	T15
KTKFR/L1616JX-16		16	16	120	16	16	8		
KTKFR/L2020JX-16		20	20	120	20	20	8		

外圆刀(螺钉式) External Turning Holder(S-type)

TBPAR



型号 Model	刀片 Insert	规格 Specification						螺丝 Screw	扳手 Wrench
		b	h	L	h1	f	Tmax		
TBPAR10	TBP60FR/L□□	10	10	120	10	10	7.5	M4×10	T15
TBPAR12		12	12	120	12	12	7.5		
TBPAR16		16	16	120	16	16	7.5		
TBPAR20		20	20	120	20	20	7.5		



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