



螺纹刀系列
Threading
Holder series

02

螺纹刀 Threading holder

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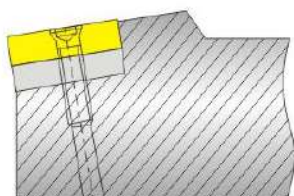


DIR(P204)

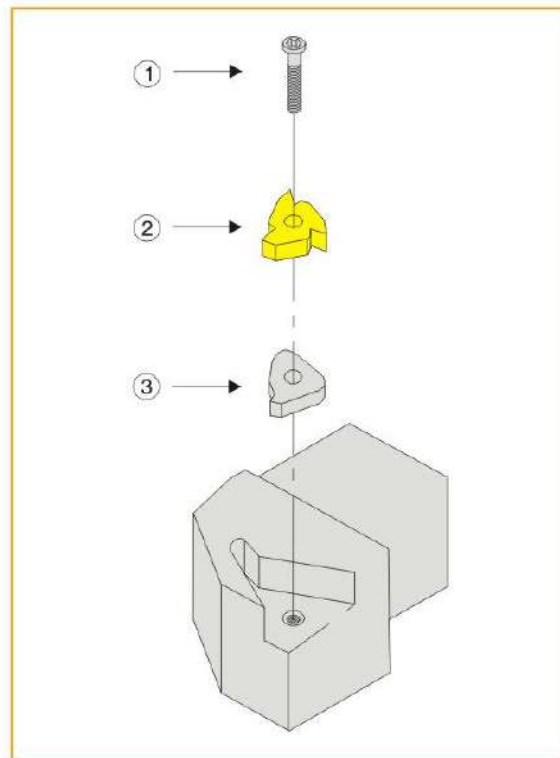


刀具组合图 Cutter assembly drawing

SER/L

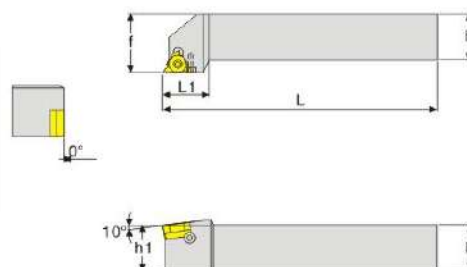
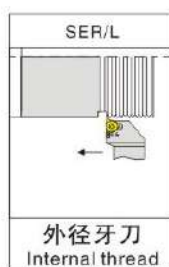


- ① 垫片螺丝
Shim screw
- ② 刀片
Insert
- ③ 垫片
Shim



螺纹刀 Threading holder

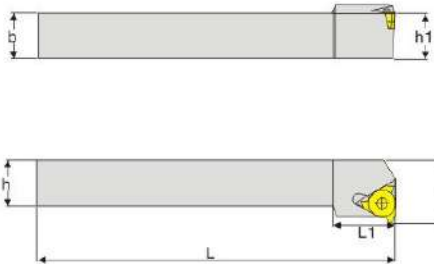
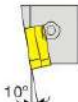
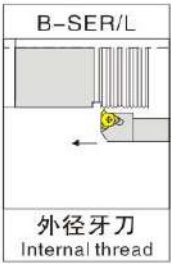
SER/L



参考 Reference		刀杆形状 Cutter bar shape	刀片 Insert	适用条件 Applicable conditions					配件 Accessories		
注释 Note											
型号 Model			h	b	L	f	h1	L1	垫片 Shim	螺丝 Screw	扳手 Wrench
SER/L	1212H16		12	12	100	16	12	20	—	M3.5×9	T8
	1616H16		16	16	100	20	16	22	STM1603	M3.5×12	T15
	2020K16		20	20	125	25	20	22			
	2525M16		25	25	150	32	25	22			
	3232P16		32	32	170	40	32	22			

螺纹刀 Threading holder

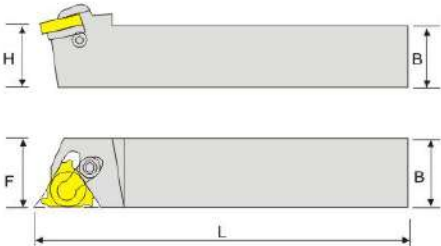
B-SER/L



参考 Reference		刀杆形状 Cutter bar shape	刀片 Insert	适用条件 Applicable conditions						配件 Accessories		
注释 Note												
型号 Model				h	b	L	f	h1	L1	垫片 Shim	螺丝 Screw	扳手 Wrench
B-SER/L	1212H16		16/EP/L□□	12	12	100	16	12	20	-	M3.5×9	T15
	1616H16		16	16	100	20	16	22	STM1603	M3.5×12	T15	
	2020K16		20	20	125	25	20	22				
	2525M16		25	25	150	32	25	22				
	3232P16		32	32	170	40	32	22				

螺纹刀 Threading holder

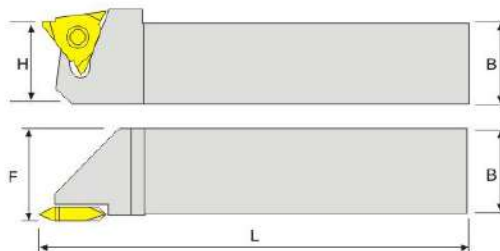
DER



型号 Model		B=H	L	F	夹固螺钉 Clamping screw	压板 Clamp	垫片螺钉 Shim screw	Torx扳手 Torx wrench	右螺纹垫片 Right thread gasket	左螺纹垫片 Left thread gasket
DER1212H16	16	12	100	16	S16	C16	A16S	K16	AE16	AI16
DER1616H16	16	16	100	16	S16	C16	A16S	K16	AE16	AI16
DER2020K16	16	20	125	20	S16	C16	A16S	K16	AE16	AI16
DER2525M16	16	25	150	25	S16	C16	A16S	K16	AE16	AI16
*DER2525M15	22	25	150	25	S22	C22	A22	K22	AE22	AI22

螺纹刀 Threading holder

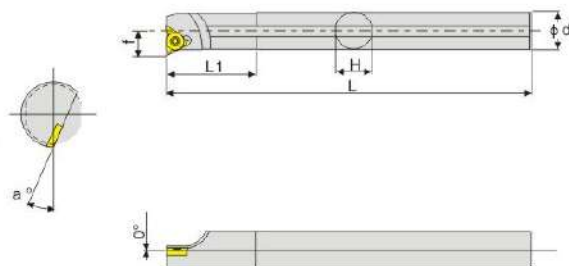
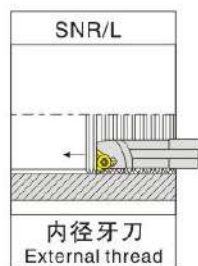
SER



型号 Model		B=H	L	F	夹固螺钉 Clamping screw	Torx扳手 Torx wrench
SER1616H16	16	16	100	18	S16S	K16
SER2020K16	16	20	125	22	S16S	K16
SER2525M16	16	25	150	27	S16S	K16
SER2525M22	22	25	150	27.5	S22S	K22

螺纹刀 Threading holder

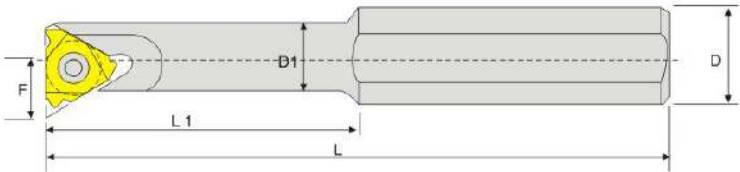
SNR/L



型号 Model		刀片 Insert	适用条件 Applicable conditions							配件 Accessories		
												
			φ Dmin	φ D	H	L	L1	f	α °	垫片 Shim	螺丝 Screw	扳手 Wrench
SNR/L	0010K11	11/NR/L□□	φ 13	φ 10	9	125	22	7.2	15°		M2.5 × 6	T8
	0012M11		φ 15	φ 12	11	150	22	8.5	15°			
	0013M16		φ 16	φ 16	15	150	32	10.2	17°		M3.5 × 9	T15
	0016M16	φ 19	φ 16	15	150	40	11.7	15°				
	0020Q16	φ 24	φ 20	19	180	40	13.7	21°	STM1603	M3.5 × 12		
	0025R16	φ 29	φ 25	24	200	45	16.2	21°				
	0032S16	φ 36	φ 32	30	250	50	19.7	15°				
	0040T16	φ 44	φ 40	38	300	55	23.7	15°				
	0050U16	φ 54	φ 50	48	350	60	28.7	15°				

螺纹刀 Threading holder

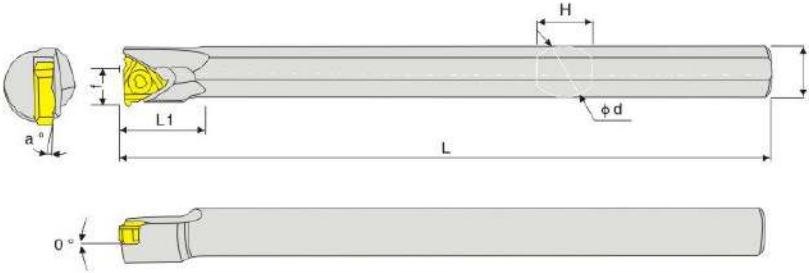
SIR



型号 Model		D	D1	最小直径 Min. diameter	L	L1	F	夹固螺钉 Clamping screw	垫片螺钉 Shim screw	Torx扳手 Torx wrench	右螺纹垫片 Right thread gasket	左螺纹垫片 Left thread gasket
*SIR0010M11-A16	11	16	10	12	150	28	7.4	M2.5×6	-	T8	-	-
*SIR0012M11-A16	11	16	12	14	150	32	8.2	M2.5×6	-	T8	-	-
*SIR0013M16-A16	16	16	13	17	150	37	9.2	M3.5×9	-	T15	-	-

螺纹刀 Threading holder

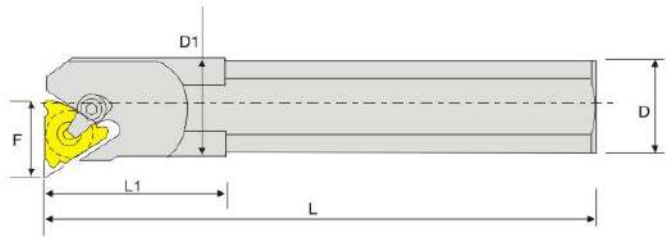
CNR00□□□□



型号 Model	刀片 Insert	规格 Specification								螺丝 Screw	扳手 Wrench
		φ Dmin	φ d	f	L	L1	H	α °			
CNR0007K08	08NRM□□	φ 10	φ 7	5	125	16	6	18°	M2.5 × 5	T8	
CNR0008K08	08NRM□□	φ 11	φ 8	5.4	125	16	7	18°			
CNR0010M11	11NRM□□	φ 13	φ 10	6.4	150	16	9	15°	M2.5 × 9	T8	
CNR0012M11	11NRM□□	φ 16	φ 12	8.5	150	16	11	15°			
CNR0014Q11	11NRM□□	φ 17	φ 14	8.9	180	20	13	17°			
CNR0016Q16	16NR□□	φ 20	φ 16	10.2	180	20	15	15°	M3.5 × 9	T15	

螺纹刀 Threading holder

DIR



型号 Model		D	D1	最小直径 Min. diameter	L	L1	F	夹固螺钉 Clamping screw	压板 Clamp	垫片螺钉 Shim screw	Torx扳手 Torx wrench	右螺纹垫片 Right thread gasket	左螺纹垫片 Left thread gasket
DIR0020R16	16	20	20	24	170	—	13.7	S16	C16	A16	K16	Al16	AE16
DIR0025R16	16	25	25	29	200	—	16.2	S16	C16	A16	K16	Al16	AE16
DIR0032S16	16	32	32	36	250	—	19.7	S16	C16	A16	K16	Al16	AE16
DIR0025R22	22	25	25	29	200	—	18.1	S22	C22	A22	K22	Al22	AE22
DIR0032R22	22	32	32	38	250	—	20.2	S22	C22	A22	K22	Al22	AE22



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